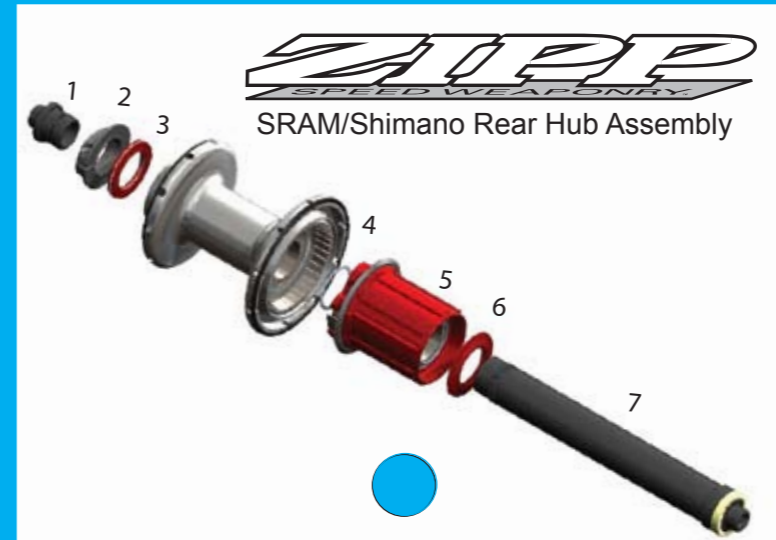


FRONT/OUTSIDE



BACK/INSIDE



If you have any questions please feel free to call our technical specialists at 800.500.6062

Hub Conversion Kit Installation Instructions

1. Remove the Blue left side end cap from the axle (no tools required).
2. Using a 2mm hex, loosen the pinch bolt within the pinch nut [2]. Completely unthread and remove the pinch nut from the axle.
3. You can now pull the axle and freehub body out of the drive side of the hub.
4. Remove the two existing 0.25mm shims (may be stuck to hub bearing or cassette body bearing).
5. Slide the Blue Campy cassette body off of the axle, as well as the Blue drive side bearing shield.
6. Slide the Red drive side shield [6] on to the axle with raised lip facing the bearing (curved surface facing away from bearing), followed by the Red SRAM/Shimano cassette body [5].
7. Now install the included 0.25mm shim [4] onto the axle.
8. Insert the assembly into the drive side of the hub, pushing the pawls down with your fingers to allow them to engage with the ratchet gear inside the hubshell.
9. Install the previously-used Blue non-drive seal with raised lip facing the bearing.
10. Thread pinch nut onto axle until it just contacts Red bearing seal. Unscrew 1/8 turn and tighten 2mm hex nut to lock to axle (tighten to 0.5Nm). This nut sets bearing preload and the screw locks the nut in place. may be set looser or tighter as desired, ideally the hub will have no play and not be putting any side load on bearings.
11. Install gray Non-Drive end cap [1] by pressing into end of axle (no tools required).

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TITLE		
HANGTAG-SRAM/Shimano Ceramic Conversion Kit		
FORMAT	DRAWING NUMBER	VERSION
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